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D5149-043W
Job Sheet 179268



Part No: D5149-043W

Job Qty: 6 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Large Fab-3		
110	Large Fab	6 pcs	7/20/18	7/20/18	0.00	5.17	Large Fab 2		
120	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC9		
130	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC5		
140	HandFinish	6 pcs	7/20/18	7/20/18	0.00	0.79	HandFinish1		
150	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC7-4		
160	Powdercoat	6 pcs	7/20/18	7/20/18	0.00	0.14	Powdercoat1		
170	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC3		
180	HandFinish	6 pcs	7/20/18	7/20/18	0.00	0.79	HandFinish3		
190	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC3		
200	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2		
210	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

M 8983 START: 10:20 O.U.T. 300° FINISH: 10:50 OCT 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	6 Ea (1 ea)	90-Start up Operation	5071424
D5149-7	Aft Step Base	6 Ea (1 ea)	90-Start up Operation	50107511
D5149-9	Aft Step	6 Ea (1 ea)	90-Start up Operation	5083790-4 5089806-2

wing walk 5098120

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-5	6	36	0
	D5149-7	6	12	0
	D5149-9	6	4	0



Container No: S114990



Part: D5149-043W

Job No: 179268

Serial No/Batch: S114990

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/18

12:40 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								